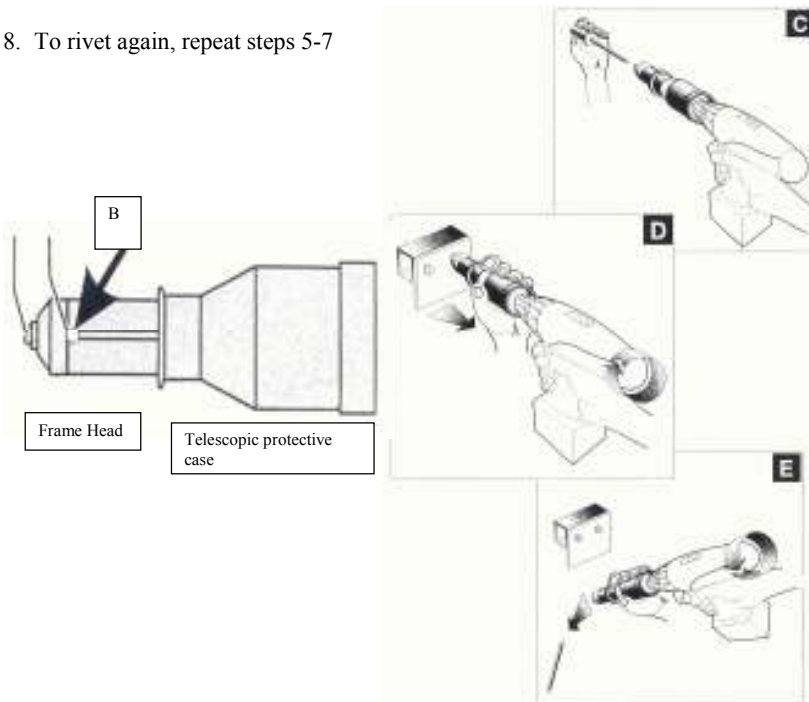


RiveDrill RT110 Instructions



1. Choose correct nosepiece (1/8", 5/32" 3/16") for blind rivet size and thread on to end of frame head.
2. Insert hex shaft in drill chuck and tighten.
3. Pull back on telescopic protective case until it stops.
4. If hole (B) is open, reverse tool direction until hole is covered by internal jaw.
5. Set tool in forward motion, insert rivet in nosepiece and place rivet in application. (C)
6. Hold telescopic, protective case in one hand and pull drill trigger with other to set the rivet. (D)
7. After rivet is set, place drill in reverse direction and pull trigger until rivet mandrel is ejected and clicking sounds is heard. This allows the jaws to return to riveting position. Be certain spent mandrel is completely removed from tool after rivet is set. (E)
8. To rivet again, repeat steps 5-7



RiveDrill RT110 Instructions



Removal of broken mandrel from nosepiece and jaws of RiveDrill RT110 or jaw replacement

- 1) Unscrew #7 Frame Head
- 2) Remove #1 Snap Ring and #2 Washer
- 3) Pull out #3 Rotor and #6 Jaw Case
- 4) With 2 wrenches attached to flats, separate #6 Jaw Case
- 5) Remove #8 Jaws and Jaw Pusher (not shown)
- 6) Discard broken mandrel
- 7) Lightly lubricate outside of #8 Jaws and return to #6 Jaw Case
- 8) Reassemble parts

